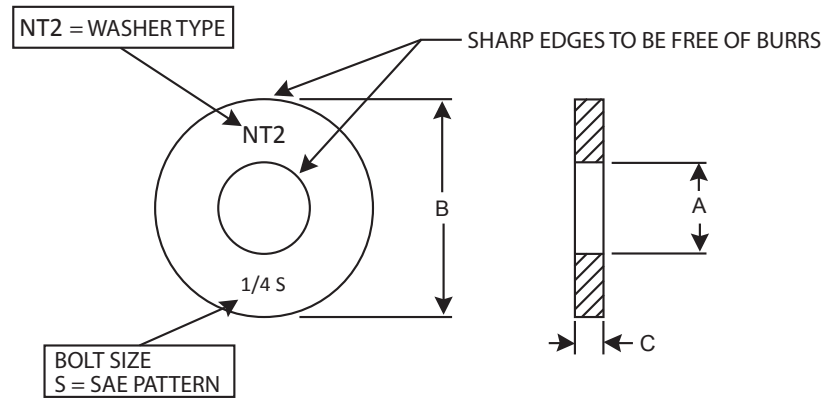


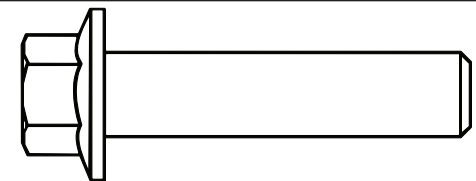
| | |
|--|--------------------------------------|
| MATERIAL: | 1035 STEEL OR BETTER |
| HARDNESS: | 38-45HRC THROUGH HARDENED |
| MECH. & PHYSICAL PROPERTIES | PER ASTM F-436 |
| HEADMARK: | "NT2" & DIAMETER + "S" (SEE DIAGRAM) |
| FINISH: | ZINC YELLOW CR+6 |

PRODUCT IS NOT DRAWN TO SCALE



| Nom Bolt Size | Part Number | A | | | B | | | C | |
|---------------|-------------|------------|-------|-------|-------------|-------|-------|-----------|-------|
| | | Inside Dia | | | Outside Dia | | | Thickness | |
| | | Basic | +TOL | -TOL | Basic | +TOL | -TOL | Max | Min |
| 1/4 | 25SNT28Y | 0.281 | 0.015 | 0.005 | 0.625 | 0.015 | 0.005 | 0.080 | 0.064 |
| 5/16 | 31SNT28Y | 0.344 | 0.015 | 0.005 | 0.688 | 0.015 | 0.007 | 0.093 | 0.079 |
| 3/8 | 37SNT28Y | 0.406 | 0.015 | 0.005 | 0.812 | 0.015 | 0.007 | 0.093 | 0.079 |
| 7/16 | 43SNT28Y | 0.469 | 0.015 | 0.005 | 0.921 | 0.015 | 0.007 | 0.106 | 0.090 |
| 1/2 | 50SNT28Y | 0.531 | 0.015 | 0.005 | 1.062 | 0.030 | 0.007 | 0.146 | 0.122 |
| 9/16 | 56SNT28Y | 0.594 | 0.015 | 0.005 | 1.156 | 0.030 | 0.007 | 0.146 | 0.122 |
| 5/8 | 62SNT28Y | 0.656 | 0.030 | 0.007 | 1.312 | 0.030 | 0.007 | 0.160 | 0.136 |
| 3/4 | 75SNT28Y | 0.812 | 0.030 | 0.007 | 1.469 | 0.030 | 0.007 | 0.160 | 0.136 |
| 7/8 | 87SNT28Y | 0.938 | 0.030 | 0.007 | 1.750 | 0.030 | 0.007 | 0.160 | 0.136 |
| 1 | 100SNT28Y | 1.062 | 0.030 | 0.007 | 2.000 | 0.030 | 0.007 | 0.160 | 0.136 |

DESCRIPTION:
SAE PATTERN "NT2" THICK HARDENED FLAT WASHERS



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UNITS: INCH

PRODUCT SERIES: SNT28Y

DATE: 1/9/15

REV: A